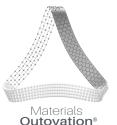


Additive Manufacturing / 3D Printing

Dr. Rakesh Kapoor Operating Partner - *Materials Outovation*®





Introduction

Additive manufacturing technologies (of which 3D printing is a subset) have intrigued industrial companies and researchers since their early conception in late 1980s at U of Texasⁱ and at MITⁱⁱ. Recent review papersⁱⁱⁱ highlight the explosion of additive technologies (including some former welding processes under the "additive" umbrella) as well as the complexities of leveraging these technologies for practical industrial applications. Consequently, the total 3D printing market has grown sharply (even explosively).

The rapid growth has masked important shifts (increasingly from plastic towards metal) and has masked the shrinkage that occurred some years ago due to overhype^{iv}. Predictions suggest steady double digit growth for additive manufacturing for next several years.

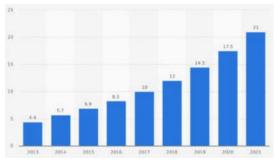
Given this backdrop, it is tempting for investors (and PE firms) to jump into 3D printing / additive manufacturing and purchase an equipment manufacturer or a distributor of 3D parts and plan that "the rising tide will lift all boats". This may work well for short periods and for some investors. However, it is a strategy that ECP prefers to eschew.

At Edgewater Capital Partners we have always focused in the performance materials space with a critical eye towards differentiation. Over 20 years and 2 downward cycles, we have consistently delivered excellent results to our investors. Our approach to 3D printing will mirror our general investing philosophy – i.e. seeking differentiation.

Growth in 3D Printing Market



3D Printing Market Size







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Differentiation Examples in Additive Manufacturing

At Edgewater, differentiation in additive manufacturing means leveraging additive manufacturing to enhance the core competencies of the underlying business. This typically involves adjusting the structure of the materials, the properties of the materials, the processing technologies for materials. Any one of these levers or a combination of these levers bestows enhanced functionality to the component. The resulting innovation improves profitability and usually the sales of the organization while clearly separating it from its peer group.

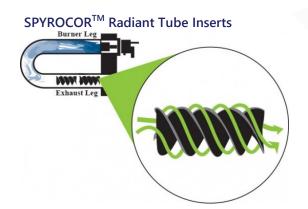
Spinworks, LLC (owned by Saint-Gobainv since 2018).

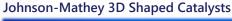
Spinworks was formed around 2000 to leverage 3D printing to create unique shapes from silicon-carbide ceramic powder. The end application was burners for industrial furnaces. Creating unique shapes allowed Spinworks to increase the surface area, increase the degree of fuel combustion, reduce the NOx from a burner and thereby improve the fuel efficiency for their customers. Many of the shapes created by Spinworks could not be produced by classical ceramic fabrication techniques. Its patented shapes, proprietary binder jet chemistries, and unique proprietary fabrication technologies were all combined with an in-depth knowledge of the industrial heating market. The SPYROCORETM product was recognized by DOE^{vi}.

3D Shaped Catalysts from Johnson-Mathey R&D

Johnson-Mathey, a worldwide leader in catalysis and catalyst materials have been experimenting and demonstrating (exhibiting at recent tradeshows^{vii}) novel shapes with unprecedented surface area per unit volume for catalysis. This would accelerate the underlying reactions, alter the fluid flow around catalyst supports and overall improve the economics of the catalysis process for Johnson-Mathey's customers. Currently available in proto-type quantities such materials offer the possibility to positively disrupt the catalyst ceramic support market.

Spinworks and Johnson-Mathey offer examples of enhanced functionality leveraged by special shapes made possible by additive manufacturing (leveraging the "processing – properties" edge of the materials tetrahedron^{viii}).











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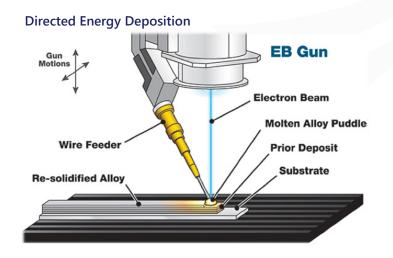


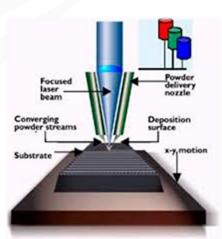


Landscape of Additive Manufacturing

The ASTM F42 Committee on additive manufacturing (metals) has listed the following process families:

- 1. Powder Bed Fusion (PBF)
 - a. Selective Laser Melting (SLM)
 - b. Electron Beam Melting (EBM)
- 2. Direct Energy Deposition (DED)
 - a. Laser vs. e-beam
 - b. Wire fed vs. powder fed
- 3. Binder Jetting
 - a. Infiltration
 - b. Consolidation
- 4. Sheet Lamination
- 5. Ultrasonic additive manufacturing (UAM)









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About Edgewater Capital Partners

Edgewater Capital Partners, headquartered in Cleveland, Ohio, is a sector focused private equity firm investing in lower, middle-market performance materials businesses. We have extensive experience and expertise in niche manufacturers of specialty chemicals, pharmaceuticals, and engineered substances. Twenty years of industry specific investing has allowed us to develop a deep understanding of the complexities and nuances common to performance materials businesses. As a result, we believe expertise in our target markets enables us to quickly and comprehensively understand a company's value proposition, customer relationships, and perceived or misunderstood risks.

About the *Materials Outovation*® Practice

Materials Outovation® Practice of ECP focuses on businesses whose core theme for growth relies on leveraging the composition, structure, properties, and processing of materials to provide customized performance in a material or a component for a specific application. Material families of interest include metal, alloys, ceramics, glasses, polymers, composites, adhesives, coatings, cements, concrete, and others. Phrases such as "mission critical", "enabling", "high performance", among others are often used to describe the materials and components produced by companies in this practice.

Materials Outovation refers to the systematic process of looking "outside" the organization (at suppliers, consultants, other companies, customers, universities, experts, startups) to find ways of triggering innovation "inside" the organization for new markets, new applications, new customers and new technology – all of which enhances highly profitable growth. The professional networks of our operating partners provide a rich source for industry specific contacts.

The practice aspires to instill in each portfolio company world class business tools including environmental health and safety conscious culture, a lean operational culture inspired by the Toyota Production System and a streamlined supply chain – all in a spirit of continuous improvement, set in a backdrop of highly professional governance practices (adopted from the NACD guidelines).

We encourage a transparent open culture, emphasizing management team and employee empowerment including continually investing in the development of our people.

For more information please contact Rakesh Kapoor at rkapoor@edgewatercapital.com (+1-508-925-0729)

¹Carl Deckard, Selective Laser Sintering, U of Texas, US Patent WO1988002677, priority date 1986.

^{II} M. Cima et. Al., 3D Printing, MIT, US5204055, priority date 1989.

[&]quot;S.S. Babu et. al. The Metallurgy and Processing Science of Metal Additive Manufacturing, ORNL, 2016

iv Duncan Stewart, Deloitte Insights, Dec 2018. www2.deloitte.com

^{*}https://www.ceramicsrefractories.saint-gobain.com/

vi https://www.energy.gov/eere/amo/spyrocor-radiant-tube-heater-inserts

vii Ceramic Show May 2019, Cleveland Ohio

viii See brochure titled Materials Outovation Practice® at Edgewater Capital